**Condensing Warm Air** 

Publication No. ZZ 1624 June 2022

# WARMCAIR RANGE Condensing Air Heater

High Efficiency Downflow, Upflow & Combined Condensing Warm Air Heaters

# TECHNICAL DATA & FAULT FINDING



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# WARMCAIR C RANGE Condensing Air Heater

High Efficiency Downflow, Upflow Condensing Warm Air Heaters.

# TECHNICAL DATA & FAULT FINDING

**Models Covered** 

C10D

C16D

C26D

C36D

C46D

C16U

### WARMCAIR DOWNFLOW & UPFLOW TECHNICAL DATA

				C10D			
WEIGHT	48 kg						
GAS	G20						
GAS SUPPLY PRESSURE				20 mbar			
GAS CATEGORY				2 H			
COUNTRIES OF INSTALLATION			United	Kingdom, Irela	ind		
ELECTRICAL SUPPLY			230 V ~ 50	Hz fused 5 A	(150 W)		
	10.11			1011			
	KW	MJ/h	Btu/h	KW	MJ/h		Btu/h
INPUT (GROSS)	10.0	36	34,120	5.0	18.0		17,060
OUTPUT	8.8	31.68	30,026	4.4	15.84		
GAS RATE CV 1037Btu/FT <sup>3</sup>	0.93	3 m³/h (32.9 ft <sup>s</sup>	3/h)		0.466 m³/h (*	16.45 ft³/h	)
BURNER % CO <sup>2</sup>		8 ± 1			8 ±	1	
				C16D			
WEIGHT	62 kg						
GAS	G20						
GAS SUPPLY PRESSURE				20 mbar			
GAS CATEGORY	I 2H						
COUNTRIES OF INSTALLATION			United	Kingdom, Irela	and		
ELECTRICAL SUPPLY	230 V ~ 50 Hz fused 5A (215 W)						
	141/	MUb	Dtu/b				Dtu/b
INPLIT (GBOSS)	16.0	57.6	54 592	2 50	) 1	8.0	17.060
	14.08	31.68	48.041	4.4	, , , , , , , , , , , , , , , , , , ,	5.84	15.013
GAS BATE CV 1037Btu/ET3	14.00	94 m <sup>3</sup> /h (52 6	4 ft <sup>3</sup> /h)		0.466 m <sup>3</sup> /	n (16 45 ft	3/h)
BUBNER % CO <sup>2</sup>		9 + 1			8	+ 1	
				C26D			
WEIGHT				68 kg			
GAS				G20			
GAS SUPPLY PRESSURE				20 mbar			
GAS CATEGORY				2 H			
COUNTRIES OF INSTALLATION			United	Kingdom, Irel	and		
ELECTRICAL SUPPLY			250 V ~ 50	Hz fused 5 A	(530 W)		
					N AIN UN		
	LAN/	MI/h	Rtu/h	L2/1/	MTP		Btu/b
INPLIT (GBOSS)	26	93.6	88 712	g	28.8		27 296
	22.88	82.37	78.066	7.04	25.34		24 020
GAS BATE CV 1037 Btu/ET3	22.00	2 m <sup>3</sup> /h (85 54	ft <sup>3</sup> /h)	1.04	0.74 m3/h //	) 26.32.ft3/b	)
CASTIALE OV 1037 Blu/FI*	2.4.	2 11911 (00.04	11-/11)		0.74111911 (2	20.02 119/11	/

 $9\pm1$ 

 $8\pm1$ 

BURNER % CO<sup>2</sup>

# WARMCAIR DOWNFLOW & UPFLOW TECHNICAL DATA

	C36D
WEIGHT	96 kg
GAS	G20
GAS SUPPLY PRESSURE	20 mbar
GAS CATEGORY	I 2 H
COUNTRIES OF INSTALLATION	United Kingdom, Ireland
ELECTRICAL SUPPLY	250 V ~ 50 Hz fused 5 A (530 W)
	·

		MAXIMUM		MINIMUM			
	KW	MJ/h	Btu/h	KW	MJ/h	Btu/h	
INPUT (GROSS)	36	129.6	122,832	11	39.6	37,532	
OUTPUT	31.86	114.05	108,092	9.68	34.85	33,028	
GAS RATE CV 1037Btu/FT <sup>3</sup>	3.35 m³/h (118.45 ft³/h)			1.025 m³/h (36.2 ft³/h)			
BURNER % CO <sup>2</sup>	9 ± 1				9 ± 1		

	C46D
WEIGHT	96 kg
GAS	G20
GAS SUPPLY PRESSURE	20 mbar
GAS CATEGORY	I 2 H
COUNTRIES OF INSTALLATION	United Kingdom, Ireland
ELECTRICAL SUPPLY	250 V ~ 50 Hz fused 5 A (670 W)

		MAXIMUM		MINIMUM			
	kW	MJ/h	Btu/h	kW	MJ/h	Btu/h	
INPUT (GROSS)	46	165.6	156,952	15	54	51,180	
OUTPUT	40.48	145.73	138,118	13.2	47.52	45,038	
GAS RATE CV 1037 Btu/FT <sup>3</sup>	4.29 m³/h (151.34 ft³/h)			1.4 m³/h (49.35 ft³/h)			
BURNER % CO <sup>2</sup>		9 ± 1		9 ± 1			

	C16U	
WEIGHT	65 kg	
GAS	G20	
GAS SUPPLY PRESSURE	20 mbar	
GAS CATEGORY	I 2 H	
COUNTRIES OF INSTALLATION	United Kingdom, Ireland	
ELECTRICAL SUPPLY	230 V ~ 50 Hz fused 5 A (215 W)	

		MAXIMUM		MINIMUM			
	KW	MJ/h	Btu/h	KW	MJ/h	Btu/h	
INPUT (GROSS)	16.0	57.6	54,592	5.0	18.0	17,060	
OUTPUT	14.08	31.68	48,041	4.4	15.84	15,013	
GAS RATE CV 1037Btu/FT3	1.94 m³/h (52.64 ft³/h)			0.466 m <sup>3</sup> /h (16.45 ft <sup>3</sup> /h)			
BURNER % CO <sup>2</sup>		9 ± 1		8 ± 1			

## WARMCAIR DOWNFLOW & UPFLOW TECHNICAL DATA

	C26U
WEIGHT	68 kg
GAS	G20
GAS SUPPLY PRESSURE	20 mbar
GAS CATEGORY	I 2 H
COUNTRIES OF INSTALLATION	United Kingdom, Ireland
ELECTRICAL SUPPLY	230 V ~ 50 Hz fused 5 A (530 W)

		MAXIMUM		MINIMUM			
	KW	MJ/h	Btu/h	KW	MJ/h	Btu/h	
INPUT (GROSS)	26.0	93.6	88,712	8.0	28.8	27,296	
OUTPUT	22.88	82.37	78,066	7.04	25.34	24,020	
GAS RATE CV 1037Btu/FT3	2.4	2 m³/h (85.54 ft	<sup>3</sup> /h)	0.74 m³/h (26.32 ft³/h)			
BURNER % CO <sup>2</sup>		9 ± 1			8 ± 1		

	C36U
WEIGHT	96 kg
GAS	G20
GAS SUPPLY PRESSURE	20 mbar
GAS CATEGORY	I 2 H
COUNTRIES OF INSTALLATION	United Kingdom, Ireland
ELECTRICAL SUPPLY	250 V ~ 50 Hz fused 5 A (530 W)

		MAXIMUM		MINIMUM			
	KW	MJ/h	Btu/h	KW	MJ/h	Btu/h	
INPUT (GROSS)	36	129.6	122,832	11	39.6	37,532	
OUTPUT	31.86	114.05	108,092	9.68	34.85	33,028	
GAS RATE CV 1037Btu/FT <sup>3</sup>	3.38	5 m³/h (118.45 f	t³/h)	1.025 m³/h (36.2 ft³/h)			
BURNER % CO <sup>2</sup>		9 ± 1			9 ± 1		

	C46U
WEIGHT	96 kg
GAS	G20
GAS SUPPLY PRESSURE	20 mbar
GAS CATEGORY	I 2 H
COUNTRIES OF INSTALLATION	United Kingdom, Ireland
ELECTRICAL SUPPLY	250 V ~ 50 Hz fused 5 A (670 W)

		MAXIMUM		MINIMUM		
	kW	MJ/h	Btu/h	kW	MJ/h	Btu/h
INPUT (GROSS)	46	165.6	156,952	15	54	51,180
OUTPUT	40.48	145.73	1138,118	13.2	47.52	45,038
GAS RATE CV 1037Btu/FT <sup>3</sup>	4.29 m³/h (151.34 ft³/h)			1.4 m³/h (49.35 ft³/h)		
BURNER % CO <sup>2</sup>	9 ± 1				9 ± 1	

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# WARMCAIR DOWNFLOW & UPFLOW FAULT FINDING

	TABLE 4	ROR CODES	
CODE	SYMPTOM	POSSIBLE CAUSE	ACTION
			Check all external controls (if fitted)
N/A	Heater will not run	No call for heat to heater control board	Check setting on time clock
			Check setting of heater controls
			Check gas supply and gas cock
1	Flame lockout after several attempts	Flame not detected	Check ignition electrode condition & spark gap (4mm) If burner lights, check flame sensor and wiring to control
			Check operation of gas valve
2	False flame lockout	False flame detected	Check wiring on ESYS
3 or	Condense pump failure	Power to the pump	Check for any blockages or restrictions
5	No tacho from fan	Fan not running or wiring fault	Check that the combustion fan runs. If yet then Esys, if no then fan.
			Check wiring between ESYS and fan
7	Flue gas protection	High flue gas temperature	Check airflow and fan operation
8	Flame circuit error	Flame sensing lead shorted to earth	Check flame detection lead between sensing probe and ignition control board
9	Valve driver circuit error	Gas valve not detected	Check that ESYS is correctly fitted on gas valve
			Replace ignition control board or gas valve
13	Remote reset lockout	Exceeded 5 remote resets per hour	Reset it by power off/on
21	ADC error		Change ESYS
25	CRC error	Different software versions	Change ESYS
26	Flame lost signal lost 5 times in 4 minutes	Flame sensing error. Failing gas pressures. Fan fault. Flue blockage.	Control board Check the gas supply, does pressure fall when burner fires? Check heat exchanger condition. Remover burner & air cirlulcation fan. Introduce light to heat exchanger via burner chamber, inspect heat exchanger through fan aperture. Check that flue system is not blocked
		BLOCKING CODES	
		BEOOKING OODEO	Check wiring and connections for shorting to earth
30	circuit	Temperature sensor shorted to earth or failed	Check sensor resistance (Fig:46)
	Duct air temperature sensor open		Check wiring connections
31	circuit	Temperature sensor not connected or failed	Check sensor continuity
0.4		Electrical supply fault to property	Check incoming mains supply
34	Low mains supply voltage	Faulty wiring to appliance	Check wiring to appliance
13	Return air temperature short circuit	Temperature sensor shorted to	Check wiring connections not shorting to earth
40	neturi ai temperature short circuit		Check sensor resistance (Fig:46)
44	Return air temperature sensor open	Temperature sensor not connected or failed	Check wiring connections
	circuit		Check sensor continuity
45	Flue gas temperature sensor short	Short circuit in wiring between sensor and	Check wiring to sensor
	circuit	control board	Check electrical resistance of the sensor (Fig:46)
46	Flue gas temperature sensor open	Temperature sensor not connected or failed	Check wiring connections
			Check sensor continuity
57	Restricted airflow	Blocked filter and return air filter/Duct	Check blockage from filter and return air filter/ducts
99	Communication MMI-ESYS lost	Connection between MMI & ESYS incorrectly	Check wiring and connections
99	Communication i viivii-ESTS IUSt	made	Check limit switch continuity.

### FAULT FINDING FLOW CHART



### DEFECT DIAGNOSIS FOR THE CIRCULATION AIR FAN

#### 21.1 CIRCULATION AIR FAN

- 21.1.1 Ensure Air Circulation Fan is running at maximum.
- 21.1.2 A voltage should be measured and blue (-) and yellow (+). Voltage approx. 10 VDC.
- 21.1.3 If voltage is present and fan is not running at maximum. Replace ACF.



### FUNCTIONAL WIRING DIAGRAMS



FIGURE 32. WIRING DIAGRAM No. 1 WIRING ROUTING TABLE

FROM UNIT	WIRE COLOUR	TERMINAL	L/N/E	TO UNIT	TERMINAL
	red	1	L	PCB INTERFACE	19
	blue	2	Ν	PCB INTERFACE	20
TIMER	blue	2		DSP (MMI)	X1 - 1
	brown	3		PCB INTERFACE	24
	brown	4		DSP (MMI)	X1 - 3
	green	X2 - 1		PCB INTERFACE	X2 - 1
DSP (MMI)	green	X2 - 2		PCB INTERFACE	X2 - 2
	orange	X2 - 3		PCB INTERFACE	X2 - 4
	orange	X2 - 4		PCB INTERFACE	X2 - 5
	green/yellow	1	E	PCB INTERFACE	13
UND VALVE	green/yellow	1	E	ELECTRODE	
	orange	ler	Е	PCB INTERFACE	10
CLEANFLOW	grey	nsform	L	PCB INTERFACE	11
	-	Tra	N	PCB INTERFACE	9

FROM UNIT	WIRE COLOUR	TERMINAL	L/N/E	TO UNIT	TERMINAL
	brown	X1 - 5		PCB INTERFACE	14
	blue	X1 - 10		PCB INTERFACE	15
	yellow	X2 - 1		DSP (MMI)	X4 - 4
	orange	X2 - 2		DSP (MMI)	X4 - 2
	green	X2 - 3		DSP (MMI)	X4 - 3
ESYS	black	X2 - 4		DSP (MMI)	X4 - 4
	blue	X2 - 5		DSP (MMI)	X4 - 5
	yellow	X3 - 2		PCB INTERFACE	X3 - 1
	red	X3 - 3		PCB INTERFACE	X3 - 3
	red	X3 - 10		PCB INTERFACE	X3 - 4
	yellow	X3 - 13		PCB INTERFACE	X3 - 2
	black	A1		PCB INTERFACE	30
CONDENSATE	black	A2		PCB INTERFACE	29
PUMP	blue	B1	Ν	PCB INTERFACE	18
	brown	B2	L	PCB INTERFACE	17



FIGURE 33. WIRING DIAGRAM No. 2 WIRING ROUTING TABLE											
FROM UNIT	WIRE COLOUR	TERMINAL	L/N/E	TO UNIT	TERMINAL	FROM UNIT	WIRE COLOUR	TERMINAL	L/N/E	TO UNIT	TERMINAL
	white	A1 - 2		ESYS	X3 - 1		blue	X9 - 2	N	PCB INTERFACE	6
	black	A1 - 3		ESYS	x3 - 12	AIR	green/yellow	X9 - 3	Е	PCB INTERFACE	4
	yellow	A1 - 4		ESYS	X3 - 5	CIRC FAN	brown	X9 - 4	L	PCB INTERFACE	5
(CAF)	brown	A2 - 1	L	PCB INTERFACE	8	(ACF)	black	X10 - 1		DSP (MMI)	X3 - 3
	green/yellow	A2 - 2	Ν	PCB INTERFACE	7		yellow	X10 - 2		DSP (MMI)	X3 - 1
	blue	A1 - 3	Е	PCB INTERFACE	9						
						ACF LIMIT	purple	E1		ESYS	X3 - 4
CAF FLUE	black	B1		ESYS	X3 - 9	SWITCH	purple	E2		BULKHEAD LIMIT SWITCH	D1
SENSOR	black	B2		ESYS	X2 - 6						
,						ACF RETURN	green	F1		ESYS	X3 - 6
BULKHEAD	purple	D1		ACF LIMIT SWITCH	E2	AIR SENSOR	green	F2		ESYS	X3 - 14
LIMIT SWITCH	purple	D2		ESYS	15						
BULKHEAD DUCT	orange	C1		ESYS	X3 - 8						
AIR SENSOR	orange	C2		ESYS	X3 - 16						

### CONDENSE PUMP RE-WIRE



The wiring of this unit has been modified as per the updated wiring diagram fixed to the door. The condensate float switch wiring has been moved from the PCB interface terminals 29 and 30 to terminals 21 and 23.

Condensate pump HI limit error will no longer be shown on E3 but with 2 horizontal lines when the clock is in the 'On' postition

### NOTE:

The 2 horizontal lines are displayed ontinually while the clock is off and do not represent an error.



### **CIRCUIT DIAGRAM FOR CONDENSING AIR HEATERS**



### HEAT EXCHANGER UPDATE WARMCAIR C26D

From the serial number below the following changes have been introduced.





The gasket between the heat exchanger drum and the bulkhead has changed to a multi layer gasket and is designed to absorb the expansion of the drum.

The heat exchanger drum is secured to the bulkhead using spring loaded fasteners. These are designed to maintain the tension on the bulk head as the drum expands and contracts.

#### NOTE:

# THESE MUST NOT BE FULLY TIGHTENED AS THIS WILL COMPRESS THE GASKET REMOVING THE EXPANSION GAP





# WARMCAIR DW RANGE Condensing Air Heater

High Efficiency Downflow Combined Warm Air Heaters.

# TECHNICAL DATA & FAULT FINDING

Models Covered C10DW C16DW C20DW

# WARMCAIR DW TECHNICAL DATA

TABLE 1		C10DW
Maximum weight lift	kg	66
Gas supply	mbar	2H - G20 - 20 mbar
Gas connection	mm	15 mm copper
Gas Injector size	mm	4.2
Heating flow and return	mm	22 mm copper
Flue terminal diameter	mm	100 (4")
Condense drain	mm	6 ID
Electrical supply	V ~ Hz	230 V ~ 50 Hz
Electrical rating	W	150
External fuse rating	A	3
WARM AIR HEATING		
Nominal Rated Output	kW	10
Air on Temperature	°C	20
Air off Temperature	°C	67
Water Supply Temperature	°C	80
Water Return Temperature	°C	73
Water Flow Rate	I/s	0.4
Air Volume	m³/h	576

TABLE 2.		C10DW			
PERFORMANCE DATA		MAXIMUM	MINIMUM		
	case off		9.3	8.4	
Burner CO <sup>2</sup> (%)	case on		9.5	8.6	
			± (	).5	
PERFORMANCE DATA FOR WATER HEATING					
	Net	kW	17	4.4	
input Q	Gross	kW	18.9	4.88	
Gas Consumption		m³/h	1.75	00.45	
Outrut	Non condensing	kW	16.75		
Output	Condensing	kW	18.48	4.83	
NOx Classification			CLASS 5		
Recommended Central Heating set point			80 °C		

# WARMCAIR DW TECHNICAL DATA

TABLE 1		C16DW
Maximum weight lift	kg	76.5
Gas supply	mbar	2H - G20 - 20 mbar
Gas connection	mm	15 mm copper
Gas Injector size	mm	4.75
Heating flow and return	mm	22 mm copper
Flue terminal diameter	mm	100 (4")
Condense drain	mm	6 ID
Electrical supply	V ~ Hz	230 V ~ 50 Hz
Electrical rating	W	215
External fuse rating	A	3
WARM AIR HEATING		
Nominal Rated Output	kW	10
Air on Temperature	°C	20
Air off Temperature	°C	67
Water Supply Temperature	°C	80
Water Return Temperature	°C	72
Water Flow Rate	I/s	0.4
Air Volume	m³/h	938

TABLE 2.			C16	DW	
PERFORMANCE DATA		MAXIMUM	MINIMUM		
	case off		9.4	8.5	
Burner CO <sup>2</sup> (%)	case on		9.6	8.7	
			± C	).5	
PERFORMANCE DATA FOR WATER HEATING					
	Net	kW	24	4.7	
input Q	Gross	kW	26.6	5.21	
Gas Consumption		m³/h	2.48	0.48	
Outrast	Non condensing	kW	23.4		
Output	Condensing kW		25.6	5.17	
NOx Classification			CLASS 5 34 mg/kWh		
Recommended Central Heating set point			20 - 8	32 °C	

# WARMCAIR DW TECHNICAL DATA

TABLE 1		C20DW
Maximum weight lift	kg	82.5
Gas supply	mbar	2H - G20 - 20mbar
Gas connection	mm	15 mm copper
Gas Injector size	mm	4.75 mm
Heating flow and return	mm	22 mm copper
Flue terminal diameter	mm	100 mm (4")
Condense drain	mm	6 mm ID
Electrical supply	V ~ Hz	230 V ~ 50 Hz
Electrical rating	W	530
External fuse rating	А	3
WARM AIR HEATING		
Nominal Rated Output	kW	20
Air on Temperature	°C	20
Air off Temperature	°C	67
Water Supply Temperature	°C	80
Water Return Temperature	°C	71
Water Flow Rate	I/s	0.6
Air Volume	m³/h	1224

TABLE 2.		C20DW			
PERFORMANCE DATA		MAXIMUM	MINIMUM		
	case off		9.4	8.5	
Burner CO <sup>2</sup> (%)	case on		9.6 8.7		
			± (	0.5	
PERFORMANCE DATA FOR	WATER HEATING				
	Net	kW	24	4.7	
input Q	Gross	kW	26.6	5.21	
Gas Consumption		m³/h	2.48	0.48	
Outout	Non condensing	kW	23.4		
Output	Condensing	kW	25.6	5.17	
NOx Classification			CLASS 5 34 mg/kWh		
Recommended Central Heat	ing set point	20 - 8	32 °C		

Should a fault occur, the boiler will shut down and these error codes will be displayed.









Check lead is connected correctly to the diverter head



Should a fault occur, the heater will shut down and these blocking codes will be displayed.



#### 15.5 **RESET PROCEDURE** - To reset boiler press the reset button 'K4' twice.

ltem	Description	
K1	+ Installer function only	_
К2	- Installer function only	K7_
КЗ	Installer information	
К4	Reset	K6
K5	Summer/Winter mode	
K6	No Function	i* rese
К7	No Function	K4

**K1** 

**K2** 

K5

+ MC

\_ MI

0\*\*

5

JIII





Should a fault occur, the boiler will shut down and these blocking codes will be displayed.



## FUNCTIONAL WIRING DIAGRAMS



# REFERENCE DATA

DC VOLTAGE ACROSS PIPE SENSOR	APPROX. PIPE TEMP. °C						
3.24	10	2.13	33	1.26	56	0.73	79
3.19	11	2.08	34	1.23	57	0.71	80
3.14	12	2.04	35	1.20	58	0.70	81
3.09	13	1.99	36	1.17	59	0.68	82
3.04	14	1.95	37	1.15	60	0.66	83
2.99	15	1.91	38	1.12	61	0.65	84
2.94	16	1.87	39	1.09	62	0.63	85
2.89	17	1.83	40	1.07	63	0.63	86
2.84	18	1.79	41	1.04	64	0.60	87
2.79	19	1.75	42	1.02	65	0.59	88
2.75	20	1.71	43	0.99	66	0.58	89
2.70	21	1.67	44	0.97	67	0.56	90
2.65	22	1.63	45	0.95	68	0.55	91
2.60	23	1.59	46	0.92	69	0.54	92
2.55	24	1.56	47	0.90	70	0.53	93
2.50	25	1.52	48	0.88	71	0.51	94
2.45	26	1.49	49	0.86	72	0.50	95
2.40	27	1.45	50	0.84	73	0.49	96
2.36	28	1.42	51	0.82	74	0.48	97
2.31	29	1.39	52	0.80	75	0.47	98
2.26	30	1.35	53	0.78	76	0.46	99
2.22	31	1.32	54	0.76	77	0.45	100
2.17	2.17 32 1.29 55 0.75 78		78	TABLE 4			



## NOTES:

# NOTES:

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